

ECLAIR[®]

since 1924

E.G.C

EVERY **G**ESTURE **C**OUNTS

THE COMPLETE CATALOGUE

Eco-Friendly Zipper Process



Let's **grow** together

At Eclair, we pride ourselves on being a sustainable manufacturing company. We have designed our zippers to be taken apart and recycled. They are made with recycled polyester fiber and organic cotton, using less energy and creating less waste. With Eclair zippers, we are all doing our part to help the environment.

ECLAIR[®]

since 1924

E.G.C

EVERY GESTURE COUNTS



ECO-ZIP

| Metal Range |

**100% ORGANICALLY GROWN COTTON TAPE
&
RAW ZIPPER CHAIN MATERIAL**

ECLAIR PRYM
COMPANIES 

Your partner in preserving the planet !

ECLAIR ® Company was founded in 1924 and it was at the first creation of the zip fastener : “la véritable fermeture ECLAIR ®”.

Thanks to the combination of research and experience, we propose a wide range of solutions with a strong visual impact that is both environmentally friendly and consumer safety standard compliant.

The **Eco-Zip** is the latest solution to build environmental sustainability.



How is ECO-ZIP involved in the apparel industry?

Our aim is to give our customers the best selection of organically grown cotton tapes together with the raw chain material, while maintaining our Eco-Zip the most fashionable we can.

ECO-ZIP, YOUR PARTNER OF SUSTAINABILITY IN THE INDUSTRIAL VALUE CHAIN

- **M4Y ECO - ZIP**
- **M6Y ECO - ZIP**
- **M8Y ECO - ZIP**

... "The widely accepted description of sustainability is the concept of meeting present needs without compromising the ability of future generations to meet their own needs" ...

ECLAIR[®]

• M4 Y ECO-ZIP

RAW SLIDER

COMPOSITION

ZAMAC & BRASS

NO SURFACE FINISHES

ORGANIC

COTTON TAPE

RAW CHAIN

BRASS & COPPER

NO SURFACE FINISHES



M4 Y C CE AL P205 R CORD
ECO-ZIP

M4 Y B CE AL P350 B CORD
ECO-ZIP

• M6 Y ECO-ZIP

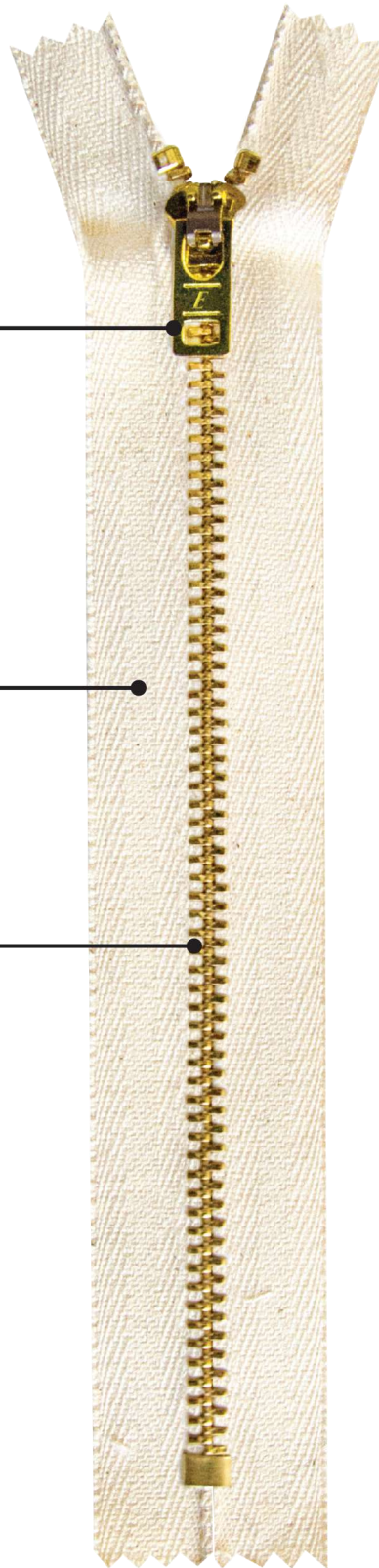
RAW SLIDER

COMPOSITION :
ZAMAC & BRASS
NO SURFACE FINISHES

ORGANIC
COTTON TAPE

RAW CHAIN

BRASS & COPPER
NO SURFACE FINISHES



M6 Y B CE AL 205 B FLAT LOCK
CORD ECO-ZIP



M6 Y B CE AL P79 R CORD
ECO-ZIP

ECLAIR®

• M8 Y ECO-ZIP

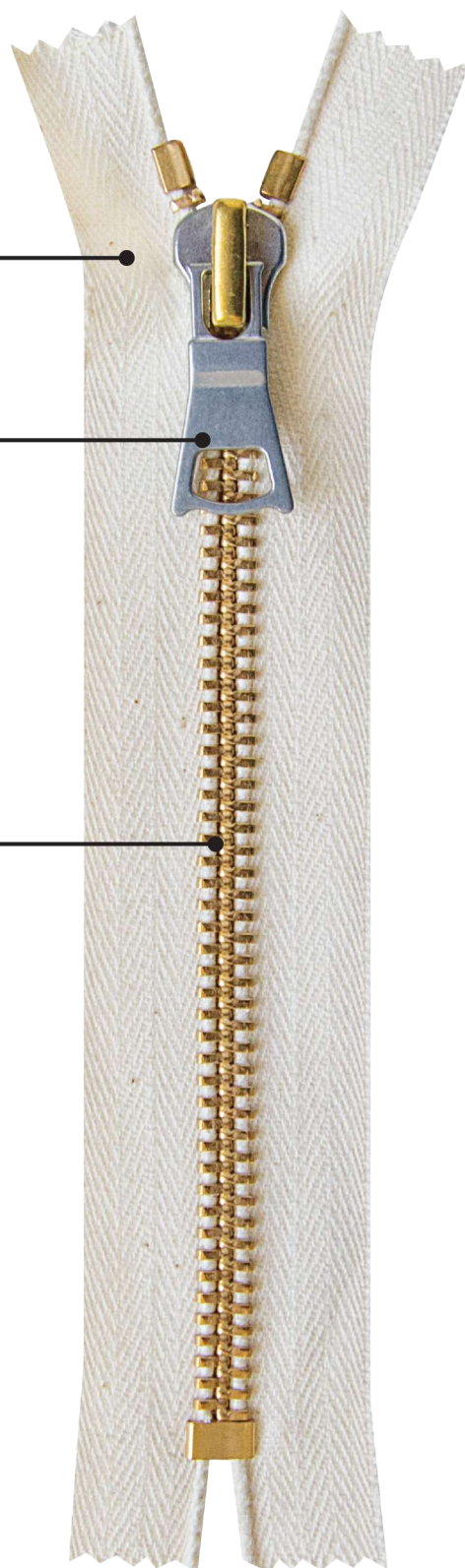
ORGANIC
COTTON TAPE

RAW SLIDER

COMPOSITION
ZAMAC & BRASS
NO SURFACE FINISHES

RAW CHAIN

BRASS & COPPER
NO SURFACE FINISHES



M8 Y B CE AL P2216 R
CORD ECO-ZIP



M8 Y B CE AL P2209 R
CORD ECO-ZIP

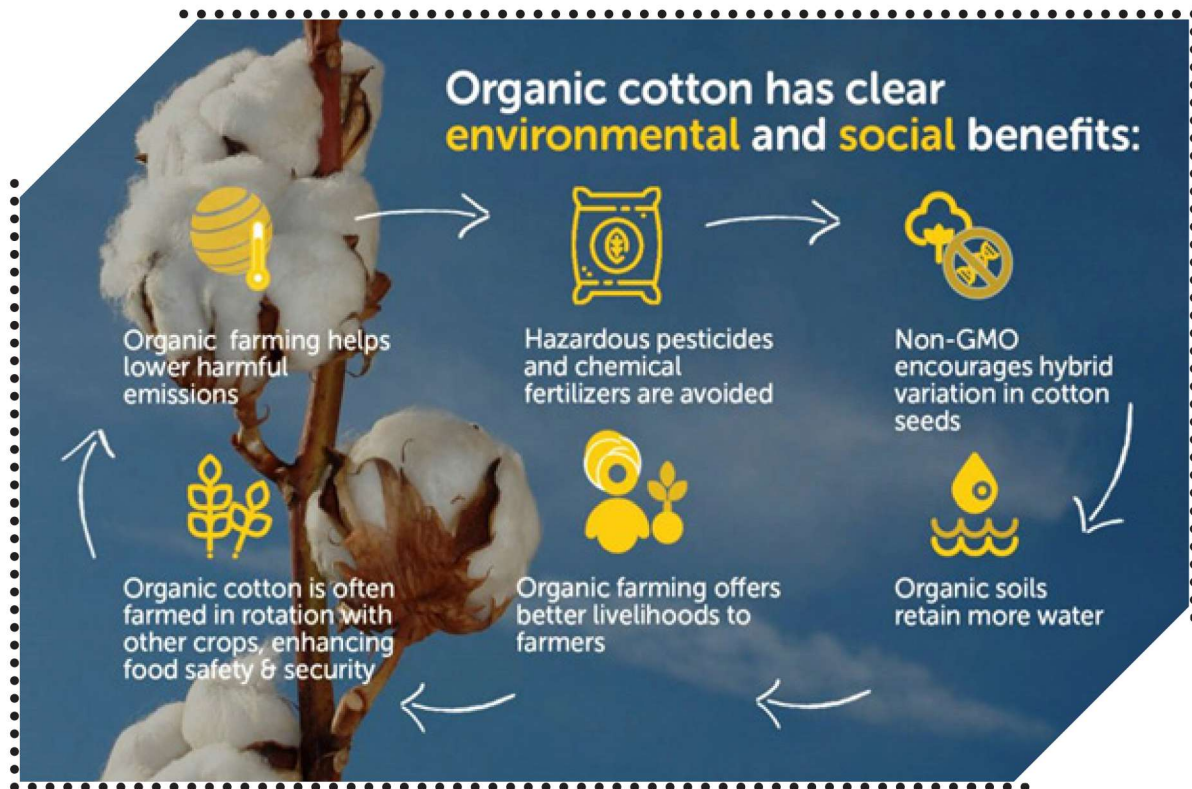
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HOW FAST IS THE ORGANIC FIBER MARKET GROWING ?

Our **ECO-ZIP** range is helping to reduce the use of synthetic chemicals by providing an accurate selection of organic cotton tapes together with the raw chain material.

WHY ORGANIC COTTON ?



Eclair Eco-zip line:

- Is non polluting
- Conserves energy and natural resources
- Is economically sound and safe for employees, communities and consumers

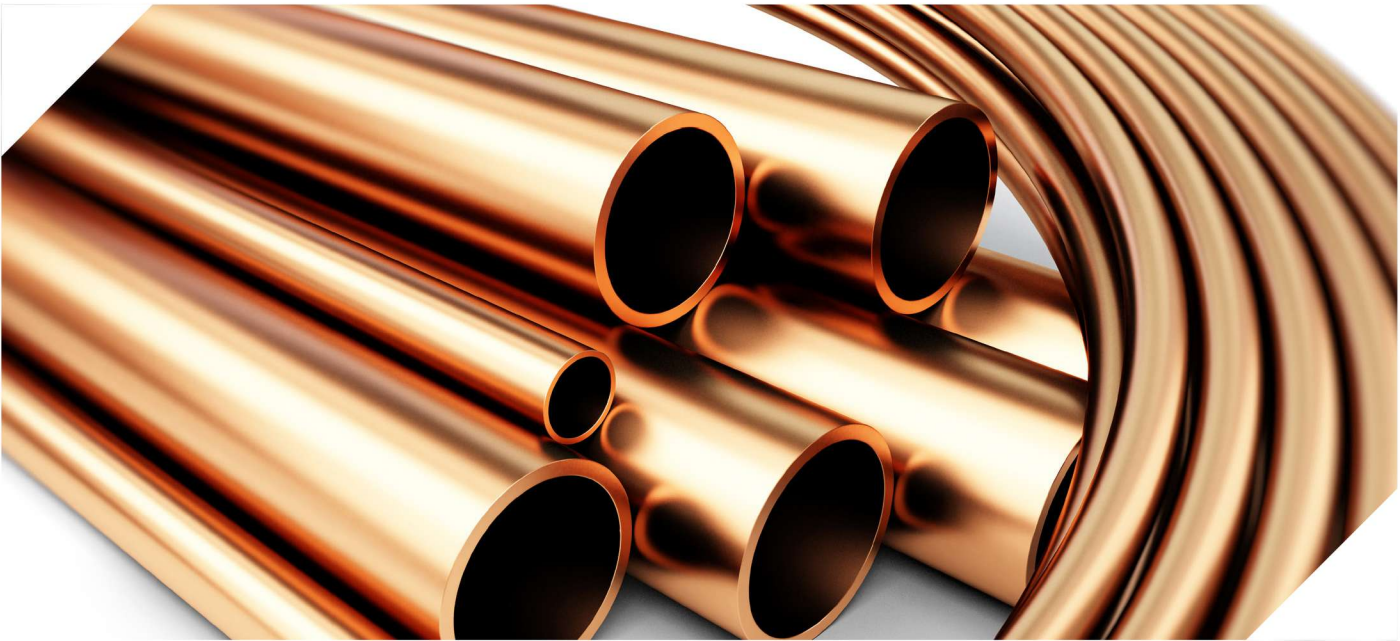


THINK GREEN

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BRASS and **COPPER** : why are they considered Sustainable?

COPPER was the first metal put to use by mankind, and almost certainly the first to be recycled. Copper's superior thermal and electrical conductivity, combined with its 100% recyclability make copper a truly green material perfect for building a sustainable world.



How can we know that? Because as precious as it's been to human progress over the millennia, copper has also proven to be remarkably easy and economical, to recover and reuse.

It is no coincidence that, in fact, that as much as 80% of the copper ever mined (over 10,000 years' worth) is still in use today.

SOME OTHER INTERESTING FACTS ABOUT COPPER

- Copper is the third most recycled metal by volume, behind iron and aluminum.
- Processing recycled copper requires much less energy - as much as 90% less - than extracting new copper from virgin ore.
- Recycled copper is also nearly as valuable as virgin copper.

Premium-grade scrap typically retains 95% of the value of copper extracted from newly mined ore. Recyclability is one property which helps to establish the 'green' credentials of a material, that is how 'environmentally friendly' it is.

Demand for copper, along with other metals such as steel, aluminum and nickel, is growing as countries throughout the world continue to develop industrially with a consequent requirement for more raw materials.



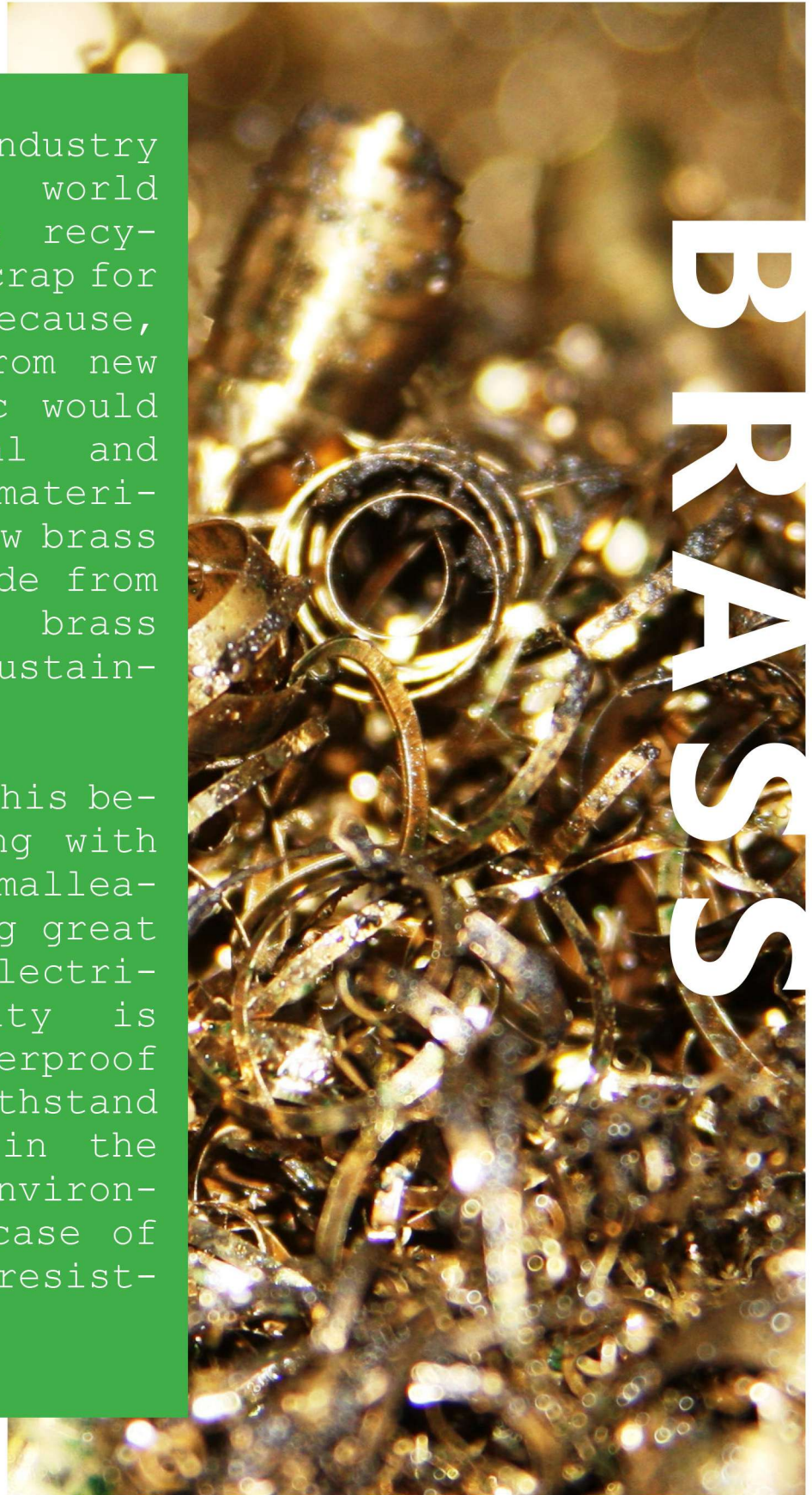
COPPER

ECLAIR®

The **BRASS** industry throughout the world depends on the recycling of brass scrap for its survival because, making brass from new copper and zinc would be uneconomical and wasteful of raw materials so, since new brass articles are made from recycled scrap, brass is said to be sustainable.

The reason for this being, brass along with being a highly malleable and a having great thermal and electrical conductivity is also highly waterproof and can withstand high pressure in the harshest of environments (in the case of dezincification resistant brass).

BRASS



The greatest advantage of using brass in multiple applications is that it is a sustainable metal.

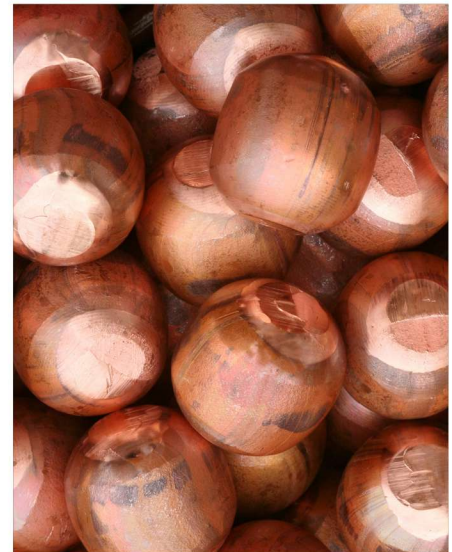
It is a known fact that brass product supplier and manufacturers throughout the world depend on recycled brass scrap for their resources.

RAW SLIDER COMPOSITION

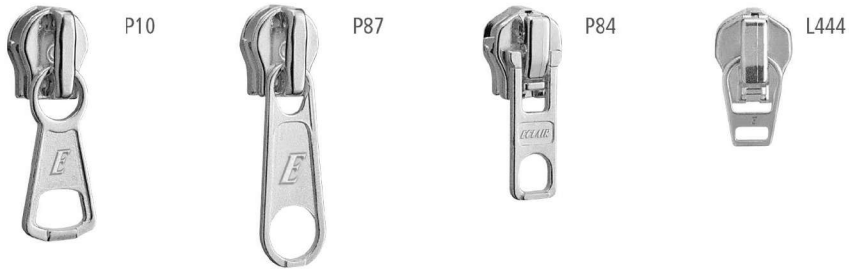
- **B** brass - **Z** zamac

RAW CHAIN COMPOSITION

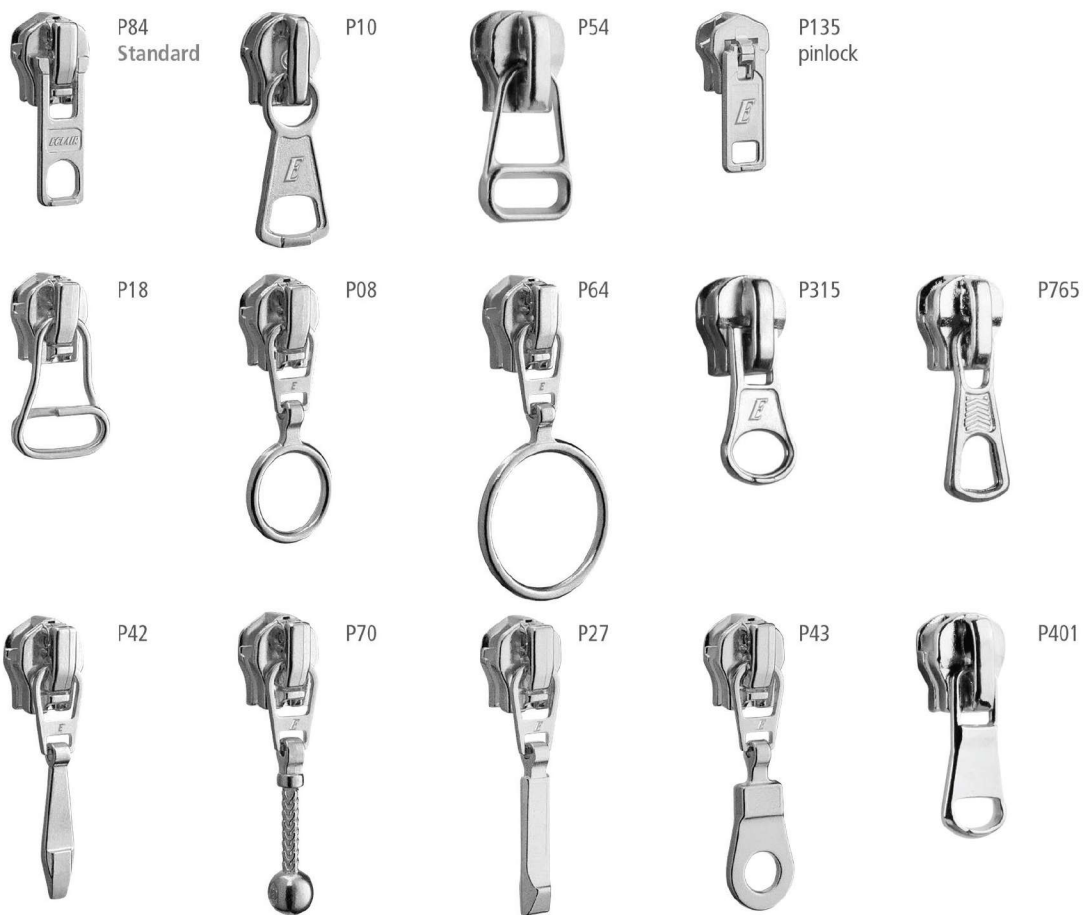
- **B** brass - **C** copper



NL Non lock



AL Auto lock



AL Auto lock with attachment link.





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www.controlunion.com

CERTIFICATE OF COMPLIANCE

(Scope Certificate)

Certificate No: CU811284GOTS-2019-00018280

Registration No: 811284

Control Union Certifications declares that

Shanxi Greenland Textile Co.,Ltd

Bajiakou, Yangcheng
Jincheng, Shanxi
China

has been inspected and assessed in accordance with the
Global Organic Textile (GOTS) 5.0

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Yarns, Fabrics, Fibres

Processing steps / activities carried out under responsibility of the above-mentioned company (by the operations as detailed in the annex) for certified products

Importing, Trading, Weaving, Exporting, Spinning, Processing

This certificate is valid until:

2020-09-16

This certificate is valid from:

2019-09-17

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2019-09-26, Zwolle

Name of authorised person:

On behalf of the Managing Director

Lifu Wang | Certifier

This certificate cannot be used as a transaction certificate. The issuing body can withdraw this certificate before it expires if the declared compliance is no longer guaranteed. Accredited by: Dutch Accreditation Council (RVA), Accreditation No: C 412



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www.controlunion.com

Annex to certificate no.: CU811284GOTS-2019-00018280

Shanxi Greenland Textile Co.,Ltd
Global Organic Textile (GOTS)

In specific the certificate covers the following products:

Name of product	Label grade	Processing unit(s)
Certified Cotton Sliver - 100% Organic cotton	Organic	Shanxi Greenland Textile Co.,Ltd
Dyed Woven Fabric - 45% Organic Cotton+ 55% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Dyed Woven Fabric - 45% Organic Cotton+ 55% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric - 100% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric - 40%Organic Cotton+60% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric - 44%Organic Cotton+56% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric - 60%Organic Cotton+40% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric - 70% Organic Cotton+ 30% Hemp	Made With Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric - 77%Organic Cotton+23%Hemp	Made With Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric - 85% Organic Cotton+ 15% Hemp	Made With Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric - 86%Organic Cotton+14%Hemp	Made With Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric -100% Organic Cotton	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric- 45%Organic Cotton+55% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric-100% Organic Hemp	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric-95%Organic cotton+5%Spandex	Organic	Shanxi Greenland Textile Co.,Ltd
Grey woven fabric-98%Organic cotton+2%Spandex	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn - 40%Organic Cotton+60% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn - 44%Organic Cotton+56% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn - 45%Organic Cotton+55% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn - 60%Organic Cotton+40% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn - 77%Organic Cotton+23%Hemp	Made With Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn - 86%Organic Cotton+14%Hemp	Made With Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn - 98%Organic cotton+2%Spandex	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn- 100% Organic Linen	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn- 70% Organic Cotton + 30% Hemp	Made With Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn- 85% Organic Cotton + 15% Hemp	Made With Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn-100% Organic Cotton	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn-100% Organic Hemp	Organic	Shanxi Greenland Textile Co.,Ltd
Ring spun yarn-95%Organic cotton+5%Spandex	Organic	Shanxi Greenland Textile Co.,Ltd



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Annex to certificate no.: CU811284GOTS-2019-00018280

Shanxi Greenland Textile Co.,Ltd
Global Organic Textile (GOTS)

Place and date of issue:

Stamp of the issuing body

Standard's logo



2019-09-26, Zwolle

Name of authorised person:

On behalf of the Managing Director
Lifu Wang | Certifier



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www.controlunion.com

Annex to certificate no.: CU811284GOTS-2019-00018280

Shanxi Greenland Textile Co.,Ltd
Global Organic Textile (GOTS)

Under the scope of this certificate the following facilities / subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Organic Textile (GOTS) for the certified products:

Name of unit	Address	Processes
Shanxi Greenland Textile Co.,Ltd	Bajiakou, Yangcheng, 048104 Jincheng, Shanxi China	Importing Trading Weaving Exporting Spinning Processing

Place and date of issue:

Stamp of the issuing body

Standard's logo

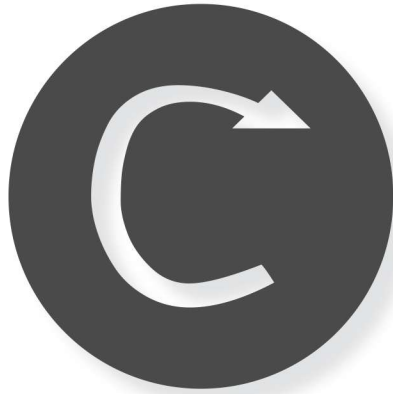


2019-09-26, Zwolle

Name of authorised person:

On behalf of the Managing Director
Lifu Wang | Certifier

RAW



RECYCLE



ECLAIR®

E.G.C

EVERY GESTURE COUNTS



| Metal Range |

RECYCLED POLYESTER TAPE
&
ZIPPER CHAIN AVAILABLE
IN ALL SURFACE FINISHES

ECLAIR PRYM
COMPANIES 

Your partner in preserving the planet !

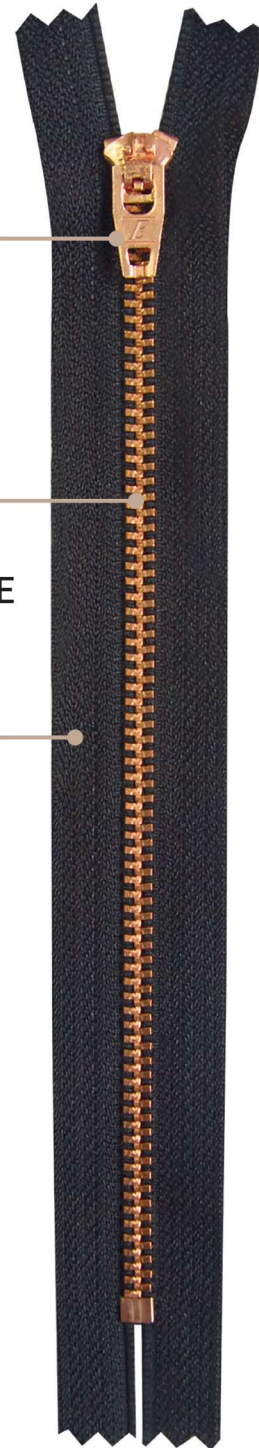
ECLAIR[®]

• RECYCLED TAPE

SLIDER COMPOSITION :
BRASS & ZAMAC
ALL SURFACE FINISHES AVAILABLE

CHAIN COMPOSITION :
BRASS - COPPER - ALUMINIUM
ALL CHAIN'S SURFACE FINISHES AVAILABLE

RECYCLED POLYESTER TAPE
ALL COLORS AVAILABLE



The production of zippers is fascinating and surprising ecologically friendly customers and final consumers. Zippers are fundamental to modern clothing structure. It is very informative to look at how big of an impact such a small product can really make.

Eclair people like to be as eco-friendly as possible, through creating a cushion where all components can be recycled in one way or another.

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• M4 Y - RECYCLED TAPE



M4 Y C CE AL P217 C
RECYCLED TAPE



M4 Y AB CE AL P787 AB
RECYCLED TAPE

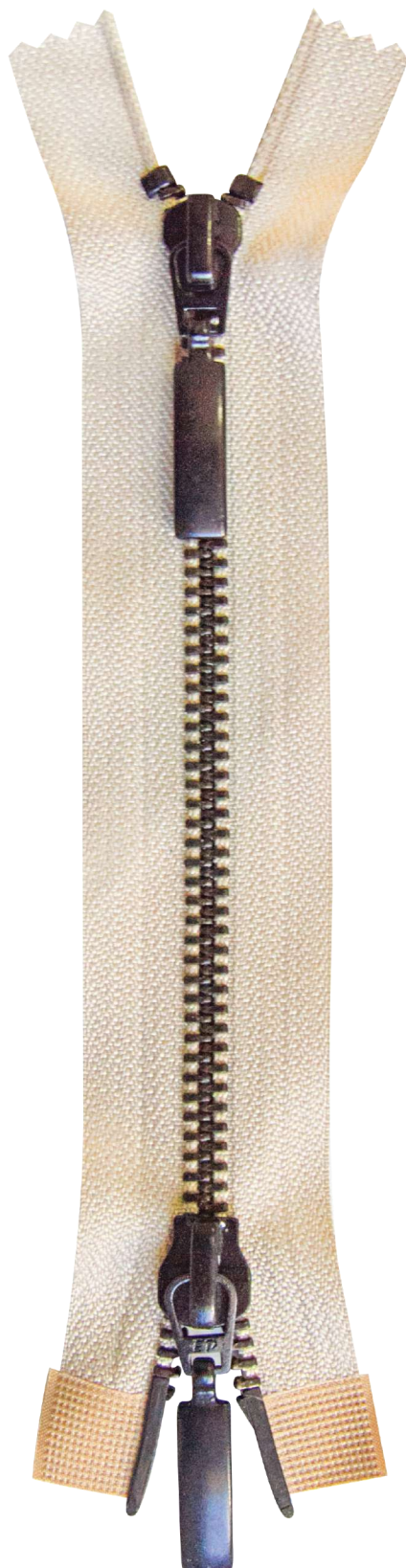


M4 Y SF CE AL P205 SF
RECYCLED TAPE

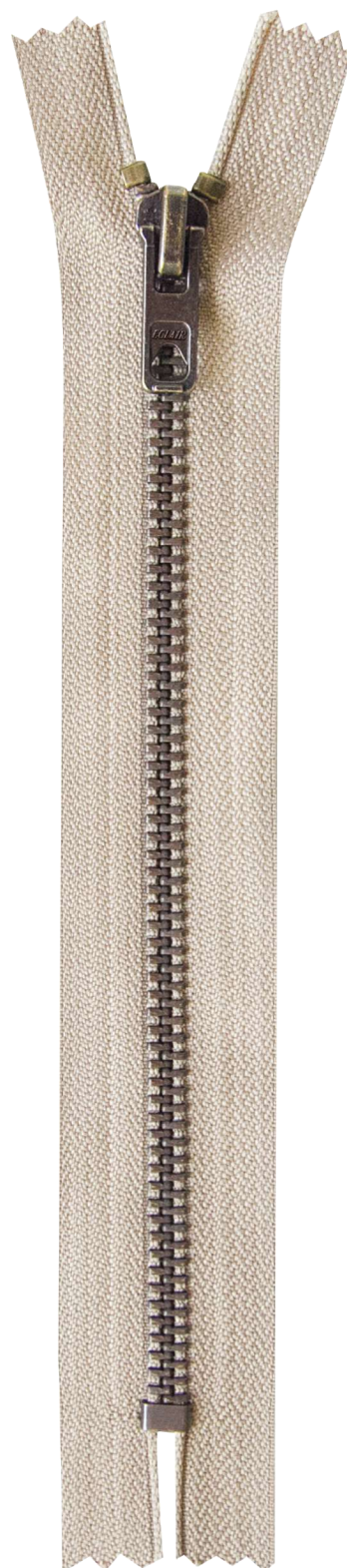
• M6 Y - RECYCLED TAPE



M6 Y B CE AL P205 B
RECYCLED TAPE



M6 Y BO XO AL P330 BO AL P330 BO
RECYCLED TAPE



M6 Y AB CE AL P84 AB
RECYCLED TAPE



MA

Matching
Ton sur Ton
Al Tono
Ton in Ton



B

Brass
Laiton
Latón
Messing



AB

Antique Brass
Vieil or
Dark
Altmessing



BO

Black oxidized
Bronzé noir
Dark negro
Brüniert



SF

Silver finish
Argent
Plata
Silberfarbig



C

Copper
Cuivré
Cobre
Kupfer



GP

Gold plated
Doré or fin
Oro fino
Vergoldet



AS

Antique silver
Vieil argent
Plata vieja
Altsilber



SS

Satin silver
Argent satiné
Plata mate
Silbermatt



LG

Light gold
Doré clair
Oro claro
Hell Gold



AC

Antique copper
Cuivré antique
Cobre viejo
Altkupfer



SP

Silver painted
Peint argent
Plata pintada
Silberfarbig lackiert



ASP

Antique silver painted
Peint étain
Plata vieja pintada
Altsilber lackiert



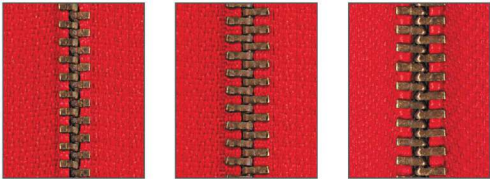
R

Raw
Brut
Bruto
Roh

Product & Surface finishes
Produits & Traitements de surface
Productos & Acabados superficiales
Produkte & Oberflächen



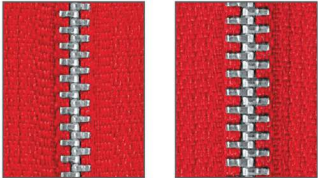
B
 Brass
 Laiton
 Latón
 Messing



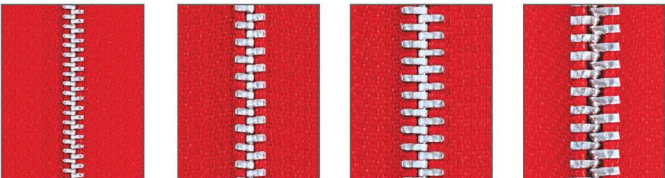
AB
 Antique Brass
 Vieil or
 Dark
 Altmessing



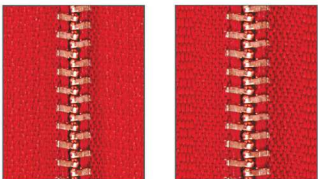
BO
 Black oxidized
 Bronzé noir
 Dark negro
 Brüniert



SF
 Silver finish
 Argent
 Plata
 Silberfarbig



A
 Aluminium
 Aluminium
 Aluminio
 Aluminium

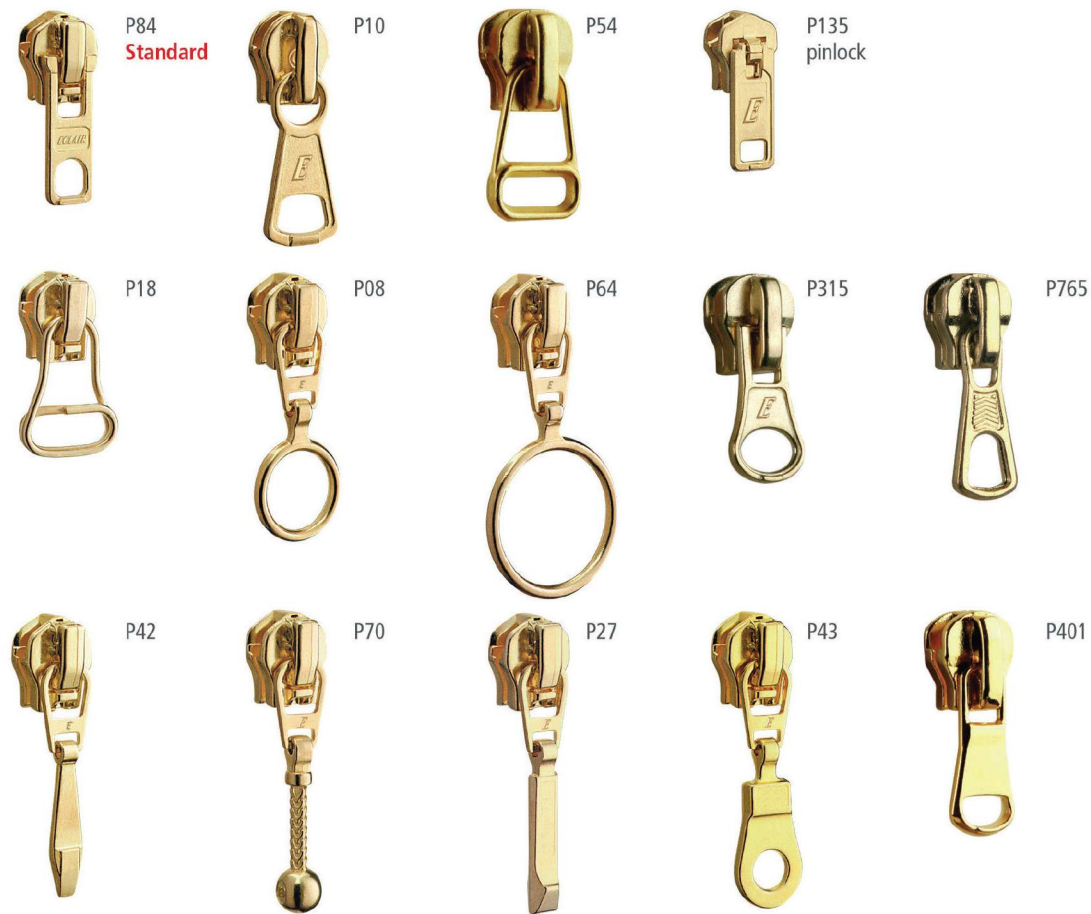


C
 Copper
 Cuivré
 Cobre
 Kupfer

NL Non lock



AL Auto lock



AL Auto lock with attachment link.



Slider surface finishes

- B**
Brass
- AB**
Antique brass
- BO**
Black oxidized
- SF**
Silver finish



Tape colours See colour card



Other slider finishes possible.

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CERTIFICATE OF COMPLIANCE

(Scope Certificate)

Certificate No: CU848349GRS-2019-00011551

Registration No: 848349

Control Union Certifications declares that

Yi Shin Textile Industrial Co., Ltd.

11F, No 266, Ruiguang Road, Neihu Dist.
114 Taipei City
Taiwan

has been inspected and assessed in accordance with the
Global Recycled Standard (GRS) 4.0

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Yarns

Processing steps / activities carried out under responsibility of the above-mentioned company (by the operations as detailed in the annex) for certified products

Trading, Spinning

This certificate is valid until:
2020-05-17

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2019-07-11, Zwolle

Name of authorised person:

On behalf of the Managing Director
Udaya Kumari Herath | Certifier

This certificate cannot be used as a transaction certificate. The issuing body can withdraw this certificate before it expires if the declared compliance is no longer guaranteed. Accredited by: Sri Lanka Accreditation Board (SLAB). Accreditation No: CP 004-01



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Annex to certificate no.: CU848349GRS-2019-00011551

Yi Shin Textile Industrial Co., Ltd.
Global Recycled Standard (GRS)

In specific the certificate covers the following products:

Name of product	Label grade	Processing unit(s)
DTY - 100% Post-consumer Recycled Nylon	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. Yi Shin Textile Industrial Co., Ltd. (Factory)
DTY - 100% Post-consumer Recycled Polyester	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
DTY - 30% Post-consumer Recycled Polyester + 70% Polyester	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
DTY - 50% Post-consumer Recycled Polyester + 50% Polyester	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
DTY - 70% Post-consumer Recycled Polyester + 30% Polyester	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
Yarns - 40% Post-consumer Recycled Polyester + 60% Elastane	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
Yarns - 77% Post-consumer Recycled Polyester + 23% Elastane	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
Yarns - 84% Post-consumer Recycled Nylon + 16% Elastane	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. Yi Shin Textile Industrial Co., Ltd. (Factory)
Yarns - 84% Post-consumer Recycled Polyester + 16% Elastane	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
Yarns - 88% Post-consumer Recycled Polyester + 12% Elastane	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
Yarns - 93% Post-consumer Recycled Nylon + 7% Elastane	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. Yi Shin Textile Industrial Co., Ltd. (Factory)
Yarns - 93% Post-consumer Recycled Polyester + 7% Elastane	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)
Yarns - 96% Post-consumer Recycled Polyester + 4% Elastane	Post-Consumer	Yi Shin Textile Industrial Co., Ltd. (Factory)

Place and date of issue:

Stamp of the issuing body

Standard's logo



2019-07-11, Zwolle

Name of authorised person:

On behalf of the Managing Director
 Udaya Kumari Herath | Certifier



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www.controlunion.com

Annex to certificate no.: CU848349GRS-2019-00011551

Yi Shin Textile Industrial Co., Ltd.
Global Recycled Standard (GRS)

Under the scope of this certificate the following facilities / subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of unit	Address	Processes
Yi Shin Textile Industrial Co., Ltd.	11F, No 266, Ruiguang Road, Neihu Dist. 114 Taipei City Taiwan	Trading
Yi Shin Textile Industrial Co., Ltd. (Factory)	No. 91-1, Sec.1, Chung-Shan Rd., HuaTan Hsiang Changhua Taiwan Taiwan	Spinning Trading

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2019-07-11, Zwolle

Name of authorised person:

On behalf of the Managing Director
Udaya Kumari Herath | Certifier

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EVERY GESTURE COUNTS



| Spiral Range |

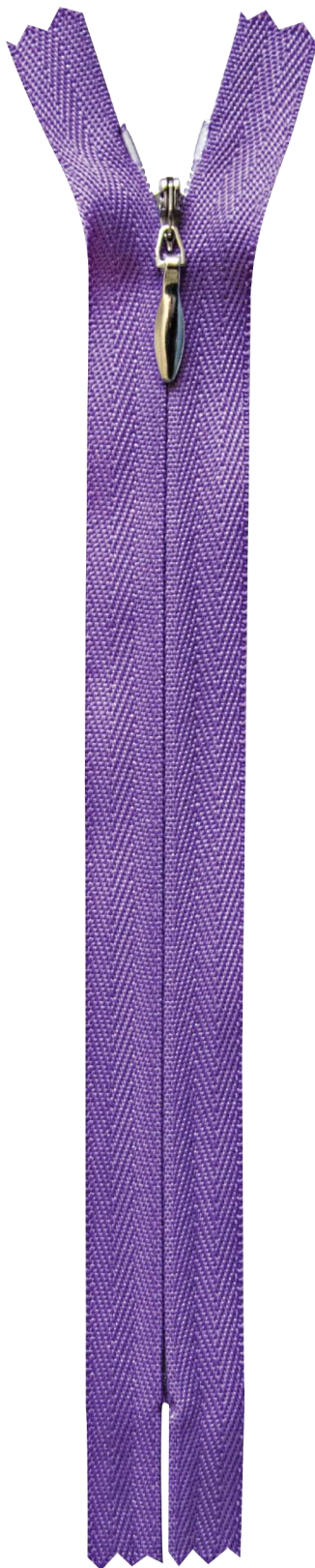
RECYCLED POLYESTER TAPE TEETH
SEE COLOR CARD

ECLAIR PRYM
COMPANIES 

Your partner in preserving the planet !

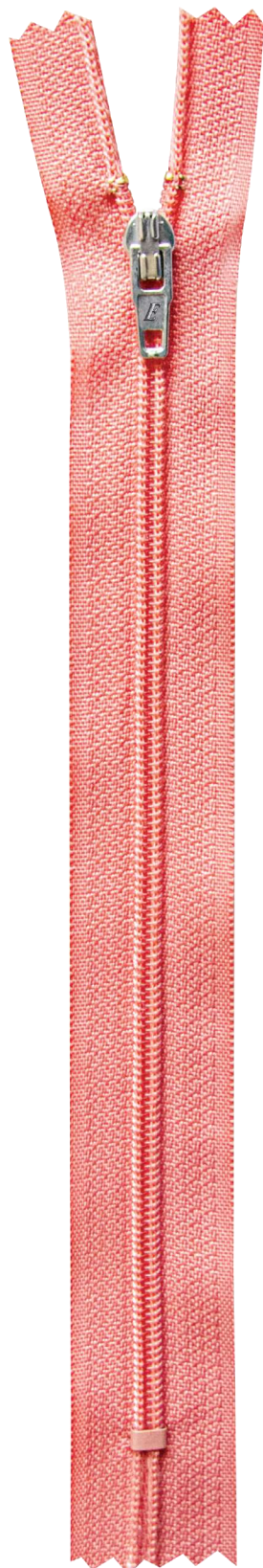
ECLAIR[®]

• SC4 - BE_RECYCLED



SC4 CE AL P39 SF
BE_RECYCLED

• S4 - BE_RECYCLED

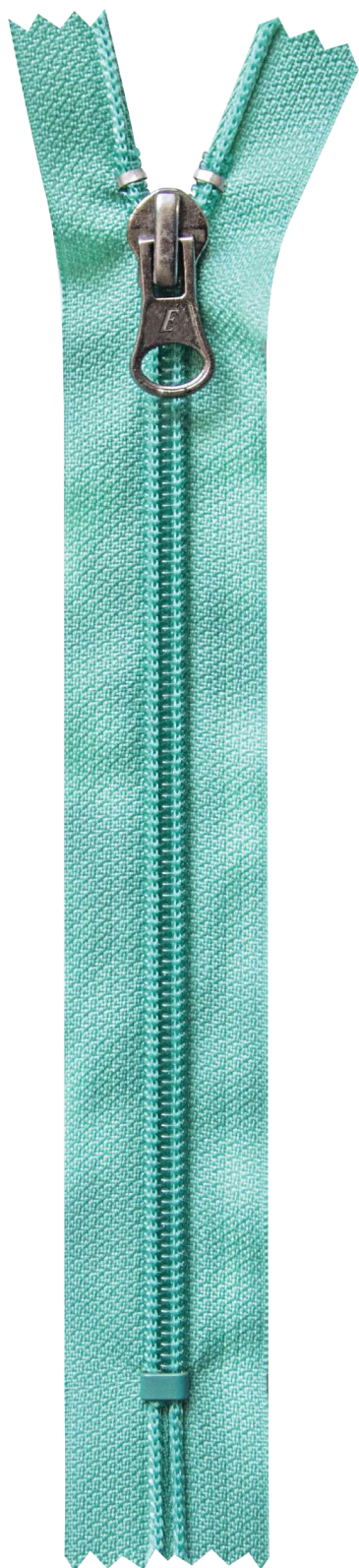


S4 CE AL P30 SF
BE_RECYCLED



S4 CE AL P708 SF
BE_RECYCLED

• S6 - BE_RECYCLED



S6 CE AL P315 AS
BE_RECYCLED



S6 OE AL P692 MA
BE_RECYCLED



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CERTIFICATE OF COMPLIANCE

(Scope Certificate)

Certificate No: CU1006605GRS-2019-00004861
Registration No: 1006605

has been inspected and assessed in accordance with the
Global Recycled Standard (GRS) 4.0

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Fibres

Processing steps / activities carried out under responsibility of the above-mentioned company (by the operations as detailed in the annex) for certified products

Processing, Trading

This certificate is valid until:
2020-04-05

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2019-04-06, Zwolle

Name of authorised person:

On behalf of the Managing Director
Lifu Wang | Certifier

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www.controlunion.com

Annex to certificate no.: CU1006605GRS-2019-00004861

Global Recycled Standard (GRS)

In specific the certificate covers the following products:

Name of product	Label grade	Processing unit(s)
Filament - 100% Post-consumer Recycled Polyester	Post-Consumer	

Place and date of issue:

Stamp of the issuing body

Standard's logo



2019-04-06, Zwolle

Name of authorised person:

On behalf of the Managing Director
Lifu Wang | Certifier



Control Union Certifications B.V.
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+31 38 426 0100
www.controlunion.com

Annex to certificate no.: CU1006605GRS-2019-00004861

Global Recycled Standard (GRS)

Under the scope of this certificate the following facilities / subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of unit	Address	Processes
		Processing Trading

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2019-04-06, Zwolle

Name of authorised person:

On behalf of the Managing Director
Lifu Wang | Certifier



Control Union Certifications B.V.
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CERTIFICATE OF COMPLIANCE

(Scope Certificate)

Certificate No: CU854522GRS-2019-00025767

Registration No: 854522

has been inspected and assessed in accordance with the
Global Recycled Standard (GRS) 4.0

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Yarns

Processing steps / activities carried out under responsibility of the above-mentioned company (by the operations as detailed in the annex) for certified products

Trading, Exporting, Importing, Processing

This certificate is valid until:

2020-10-14

This certificate is valid from:

2019-10-15

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2019-11-27, Zwolle

Name of authorised person:

On behalf of the Managing Director

Lifu Wang | Certifier

This certificate cannot be used as a transaction certificate. The issuing body can withdraw this certificate before it expires if the declared compliance is no longer guaranteed. Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01



This electronically issued document is the valid original version.

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Annex to certificate no.: CU854522GRS-2019-00025767

Global Recycled Standard (GRS)

In specific the certificate covers the following products:

Name of product	Label grade	Processing unit(s)
DTY yarn-100% Post-consumer Recycled Polyester	Post-Consumer	
FDY yarn-100% Post-consumer Recycled polyester	Post-Consumer	
Twisted yarn-100% Post-consumer Recycled Polyester	Post-Consumer	

Place and date of issue:

Stamp of the issuing body

Standard's logo



2019-11-27, Zwolle

Name of authorised person:

On behalf of the Managing Director
Lifu Wang | Certifier



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Annex to certificate no.: CU854522GRS-2019-00025767

Global Recycled Standard (GRS)

Under the scope of this certificate the following facilities / subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of unit	Address	Processes
		Trading Exporting Importing Processing

Place and date of issue:

Stamp of the issuing body

Standard's Logo



2019-11-27, Zwolle

Name of authorised person:

On behalf of the Managing Director
Lifu Wang | Certifier

The **BE RECYCLED** brand product line is perpetually recyclable. This means looking at different materials and how they can be recycled, as the BE RECYCLED zippers are made from recycled polyester. This also means that the zipper can be broken down and recycled again. This is referred to as a closed loop system.

Our zipper has been designed so it can be disassembled and each part recycled appropriately. Ultimately, using recycled polyester fiber as a material source makes ECLAIR's business more sustainable, leading to less energy usage and less waste.





Under the **BE RECYCLED** brand, Eclair produces one zipper that utilizes recycled polyester tape, the zipper chain and the slider of which can be iteratively recycled.

As time progresses, more zippers will be made in an environmentally friendly way and from recycled materials so the industry will become even greener.

ECLAIR®

RECYCLED POLYESTER

Polyester is a manmade fiber, synthesized from petrochemical products by a process called polymerization. With 49% of the global fiber production, polyester is the most widely used fiber in the apparel sector:

MORE THAN 63,000 MILLION TONNES OF POLYESTER FIBER ARE PRODUCED ANNUALLY!

The production of conventional polyester involves significant quantities of chemicals, raw materials and by-products that are toxic and can pollute water and air and cause health issues. Recycled polyester is promoted by TEXTILE EXCHANGE as a preferred fiber.

It can be either mechanically or chemically recycled, with feedstock consisting of either pre- or post-consumer waste that can no longer be used for its intended purpose. This includes returns of materials from the distribution chain.



ECLAIR®

Advantages to recycled polyester:



- Using more recycled polyester reduces our dependence on petroleum as the raw material for our fabric needs.

- Diverting PET bottles for this process reduces landfill, and thus reduces soil contamination and air and water pollution and requires less energy than virgin polyester.

- Garments created from recycled polyester aim to be continuously recycled with no degradation of quality, allowing us to minimize wastage. This means polyester garment manufacture could potentially become a closed loop system.

Challenges and outreaches:



- Solving quality issues through contaminations of various additives like antioxidants, pigments, stabilizers or anti blocking agent and shortening of the polymer chain at de-polymerization stage.
- Finding substitutions for anti-mony, a polyester catalyst known to be cancer causing (potentially 500mg/kg PET).
- Ensuring constant industrial feedstock and closing the loop by fostering feedstock from textile pre- and post-consumer waste.
- Achieving traceability and transparency in the collecting, sorting and processing with social and fair conditions.
- Looking at lifecycle considerations: biodegradability and recyclability of polymers.



Challenges are still to be overcome in the factory, the marketplace, and in communities where recycling and bring-back schemes need to start. This aims to transform business-models from linear to circular, and to find solutions to technical, societal, and commercial barriers to growth.



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When it comes to sustainability there is a huge industry that is constantly changing. There are a lot of things that are required for the industry to function. There are so many components that go into the making of even a single piece of clothing.
The most prevalent factors that it takes to keep this industry going are:

- The energy required to make a product
- The materials that form the base of the product itself

As zipper producers it is important to be aware of these factors and to take them into consideration of future designs.
.....

**THINK ENVIRONMENTAL...
THINK ON YOUR GESTURES...
WE BELIEVE IT,
THEY COUNT!**



ECLAIR[®]

SO THERE WILL BE A BETTER TOMORROW !

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ECLAIR PRYM
COMPANIES